

**TYPICAL PROPERTIES of TEFLON® PTFE**

<b>ASTM or UL test</b>	<b>Property</b>	<b>PTFE (unfilled)</b>	<b>PTFE (25% glass filled)</b>	<b>PTFE (25% carbon filled)</b>
<b>PHYSICAL</b>				
D792	Density (lb/in <sup>3</sup> ) (g/cm <sup>3</sup> )	0.078 2.16	0.081 2.25	0.075 2.08
D570	Water Absorption, 24 hrs (%)	< 0.01	0.02	0.05
<b>MECHANICAL</b>				
D638	Tensile Strength (psi)	3,900	2,100	1,900
D638	Tensile Modulus (psi)	80,000	-	-
D638	Tensile Elongation at Break (%)	300	270	75
D790	Flexural Strength (psi)	No break	1,950	2,300
D790	Flexural Modulus (psi)	72,000	190,000	160,000
D695	Compressive Strength (psi)	3,500	1,000	1,700
D695	Compressive Modulus (psi)	70,000	110,000	87,000
D785	Hardness, Shore D	D50	D60	D62
D256	IZOD Notched Impact (ft-lb/in)	3.5	-	-
<b>THERMAL</b>				
D696	Coefficient of Linear Thermal Expansion (x 10 <sup>-5</sup> in./in./°F)	7.5	6.4	6.0
D648	Heat Deflection Temp (°F / °C) at 264 psi	132 / 55	150 / 65	150 / 65
D3418	Melting Temp (°F / °C)	635 / 335	635 / 335	635 / 335
-	Max Operating Temp (°F / °C)	500 / 260	500 / 260	500 / 260
C177	Thermal Conductivity (BTU-in/ft <sup>2</sup> -hr-°F) (x 10 <sup>-4</sup> cal/cm-sec-°C)	1.70 5.86	3.1 10.6	4.5 15.5
UL94	Flammability Rating	V-O	V-O	V-O
<b>ELECTRICAL</b>				
D149	Dielectric Strength (V/mil) short time, 1/8" thick	285	-	-
D150	Dielectric Constant at 1 MHz	2.1	2.4	-
D150	Dissipation Factor at 1 MHz	< 0.0002	0.05	-
D257	Volume Resistivity (ohm-cm)at 50% RH	> 10 <sup>18</sup>	> 10 <sup>15</sup>	10 <sup>4</sup>